

FLOOR MOUNT KIT
HAMMARLUND PART NO. PL53279-G1
FOR
FM 50A AND FM 60A UNITS

INSTALLATION INSTRUCTIONS

The FM 50A/60A floor mount kit was designed basically for floor and trunk mount installations. This design permits one basic type of receiver - transmitter unit to be interchanged in front/rear mount systems.

VEHICLE FLOOR AND TRUNK MOUNTING

When the floor mounting bracket (tray assembly) is used to hold the unit to the floor of a vehicle, the following procedure should be followed:

1. If the chassis body of the vehicle has a protective floor mat, fold-over protective floor mat covering chassis body.
2. Place the mounting bracket (tray assembly) in the most desirable location of the vehicle. For trunk mounting, place mounting bracket (tray assembly) away from gas tank. The front controls should face the inside wall or paneling of the vehicle to prevent accidental movement of same. (Rear of unit to face outside).
3. Use the mounting bracket (tray assembly) as a template and scribe location of the mounting holes, make sure that the holes are not located over any welds or edges of brackets, and free of ribs that may be attached to the underside of the floor board as this will cause difficulty in drilling. Drill four .169 diameter holes (# 18 drill), return protective floor mat covering, then secure the mounting bracket (tray assembly) with four of the six # 12 x 3/4" self tapping screws provided. (Four screws will normally hold unit rigid). The four steel spacers provided are optional hardware, depending on the vehicles protective floor covering thickness.



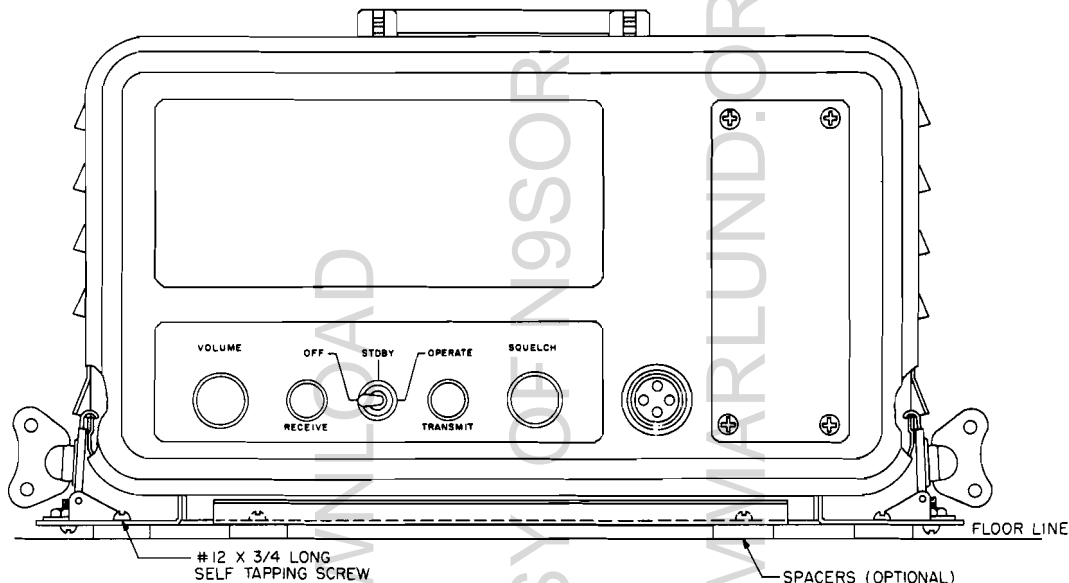
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- To attach unit to mounting bracket (tray assembly), turn the two wing screws in a clockwise direction. To detach unit, support unit with one hand and turn wing screws counterclockwise.

Note: When drilling through the vehicles floor board, there may be brackets or stiffening members on the underside which will increase the metal thickness. In such cases drill a .185 diameter hole (# 13 drill).

REFER TO DIAGRAM BELOW FOR PROPER PLACEMENT OF PARTS



VEHICLE FLOOR AND TRUNK MOUNTING DIAGRAM

Listed below are descriptions and part numbers of items supplied with kit.

<u>DESCRIPTION</u>	<u>HAMMARLUND PART NO.</u>	<u>QTY.</u>
Spacer, Steel	K53280-1	4
Screw, Self Tapping #12 X 3/4"	K10160-2	6
Mounting Bracket Assembly (Includes the following):	M53278-G1	1
Mounting Bracket	P53277	1
Lock	K50014-1	2
Screw #8-32 X 3/8"	K10021-69	4
Keps Nut #8-32 X 11/32" AF X 1/8"	K10044-2	4
Installation Instruction Sheet	K41373-2	1